

Download Makino Pallet Change Program Manual

variable #1012/#1013 is probably your pallet ready signal. make sure the button is lit if that does not work then dont know if this will work for you look at the variables in the control ans see what they register when the pallet ready signal is on or off when #1012=1 the prog jumps to line 102 andCompany I work for recently bought a used '04 Makino S56. Anyone on this board using an S56? From what I understand, it's a "V56 lite?" Just looking for things you like/dislike, as well as things to watch out for.Technology Solutions Error-Proofing the Machining Process Reduce errors to improve quality, reduce waste and costs, and become globally competitiveComplete Okuma mill G and M Codes list for cnc machinists who work on Okuma cnc milling machines.